

## General Description

The 12 couples, 3.0/2.4 mm × 1.6mm size module which is made of selected high performance ingot to achieve superior cooling performance and greater delta T up to 74 °C, designed for superior cooling and heating up to 200 °C applications. If higher operation or processing temperature is required, please specify, we can design and manufacture the custom made module according to your special requirements.

## Features

- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

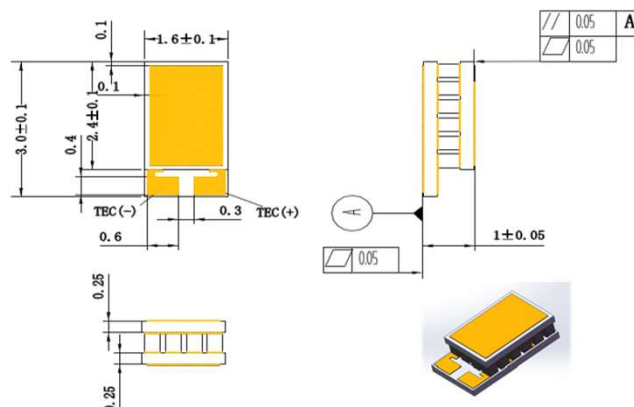
## Applications

- Food and beverage service refrigerator
- Portable cooler box for cars
- Liquid cooling
- Temperature stabilizer
- CPU cooler and scientific instrument
- Photonic and medical systems

## Performance Specification Sheet

Th (°C)	27	50	Hot side temperature at environment: dry air, N <sub>2</sub>
DT <sub>max</sub> (°C)	74	83	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side
U <sub>max</sub> (Voltage)	1.58	1.70	Voltage applied to the module at DT <sub>max</sub>
I <sub>max</sub> (Amps)	1.2	1.2	DC current through the modules at DT <sub>max</sub>
Q <sub>Cmax</sub> (Watts)	1.19	1.28	Cooling capacity at cold side of the module under DT=0 °C
AC resistance (Ohms)	0.99	1.07	The module resistance is tested under AC
Tolerance (%)	10%		For thermal and electricity parameters

## Geometric Characteristics Dimensions in millimeters



## Manufacturing Options

### A. Solder:

T200: CuSn (T<sub>melt</sub>=227°C)

### B. Sealant:

NS: No sealing

### C. Ceramics:

Aluminum Nitride (AlN)

### D. Ceramics Surface Options:

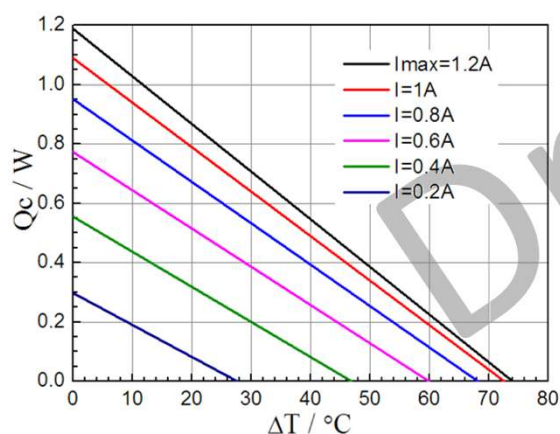
Hot side: Metalized (Au plating)

Cold side: Metalized (Au plating)

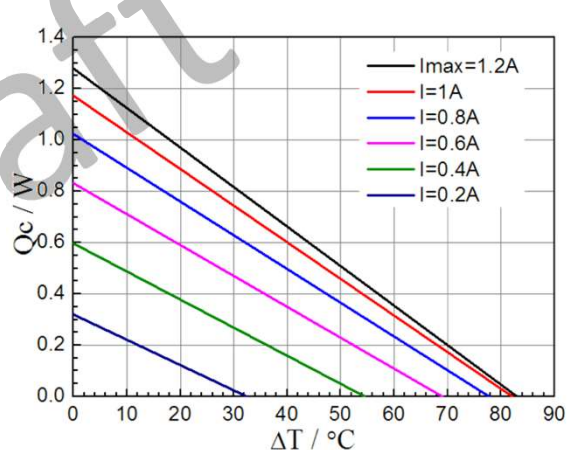
## Ordering Option

Suffix	Thickness H (mm)	Flatness/ Parallelism (mm)	Lead wire length(mm) Standard/Optional length
TF	0:1.0± 0.05	0: 0.05/0.05	No Wires

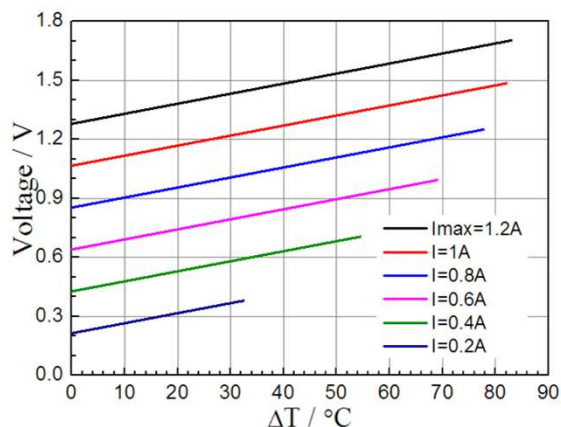
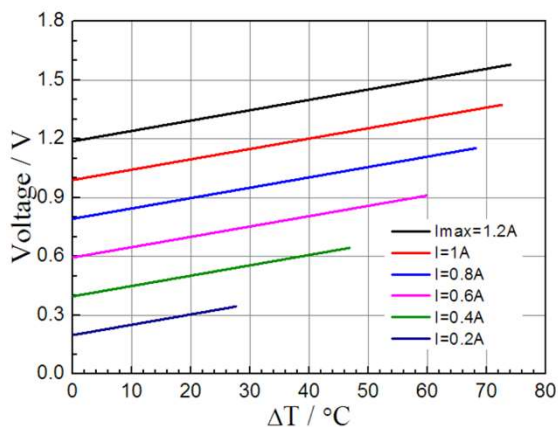
Performance Curves at Th=27 °C



Performance Curves at Th=50 °C

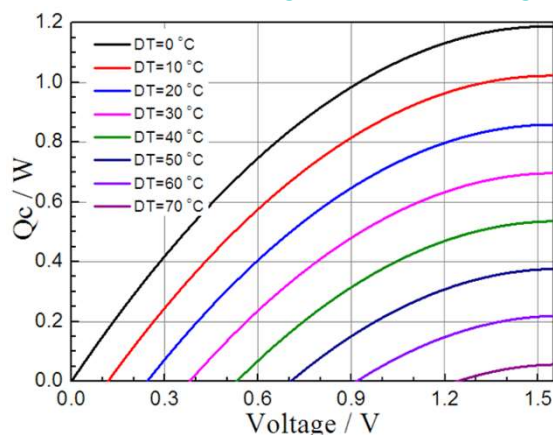


Standard Performance Graph  $Q_c = f(\Delta T)$

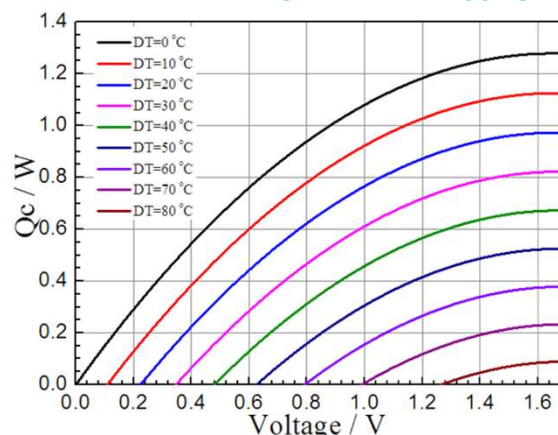


Standard Performance Graph  $V = f(\Delta T)$

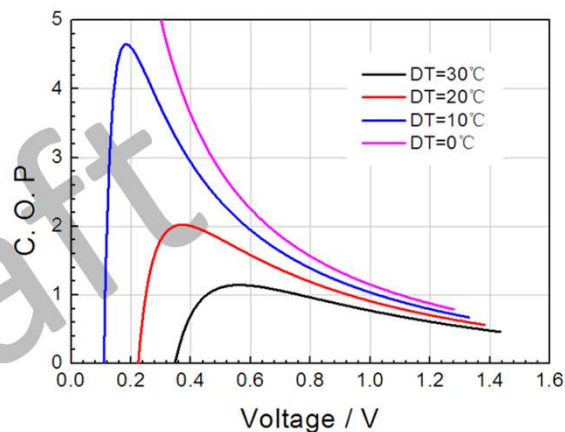
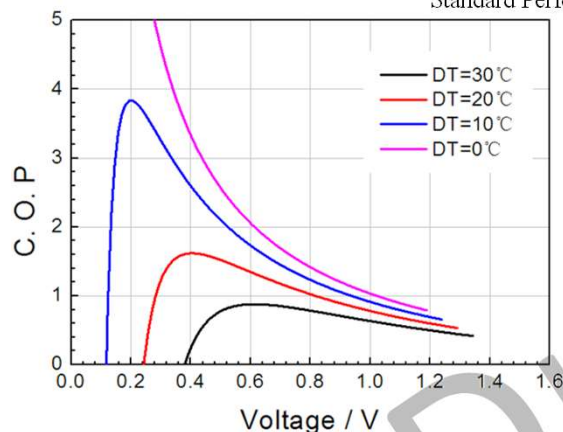
Performance Curves at  $T_h=27\text{ }^\circ\text{C}$



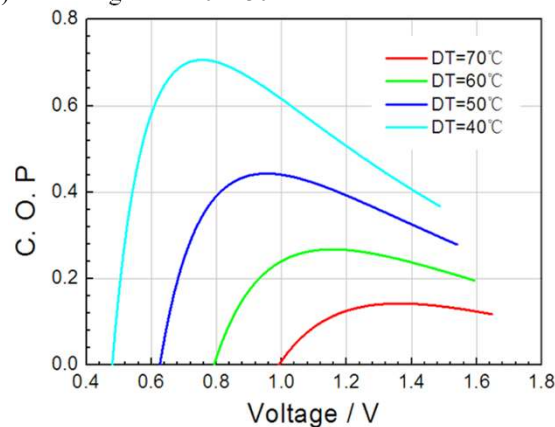
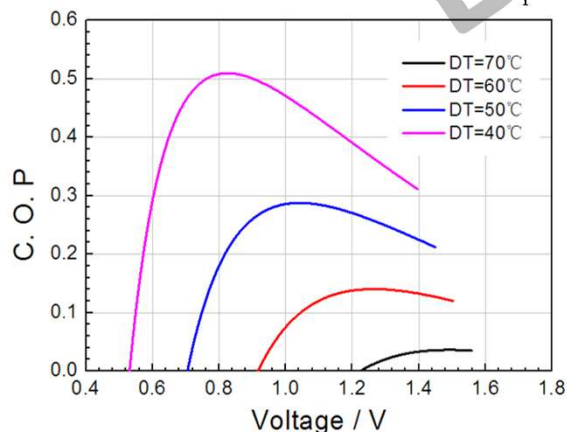
Performance Curves at  $T_h=50\text{ }^\circ\text{C}$



Standard Performance Graph  $Q_c = f(V)$



Standard Performance Graph  $COP = f(V)$  of  $DT$  ranged from  $0$  to  $30\text{ }^\circ\text{C}$



Standard Performance Graph  $COP = f(V)$  of  $DT$  ranged from  $40$  to  $60/70\text{ }^\circ\text{C}$

**Remark:** The coefficient of performance (COP) is the cooling power  $Q_c$ /Input power ( $V \times I$ ).

## Operation Caution

- Attach the cold side of module to the object to be cooled
- Attach the hot side of module to a heat radiator for heat dissipating
- Operation below  $I_{max}$  or  $V_{max}$
- Work under DC

**Note:** All specifications subject to change without notice.